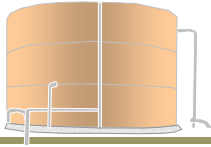
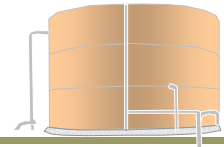


ENVIRONMENTAL MONTHLY GREEN SHARE



Morenci "Storage Tanks"



Types of Above Ground Storage Tanks (ASTs) at Morenci:

Process Tank - an AST utilized for the bulk (≥ 55 gal) storage of materials (solid, liquid, or gas) other than non-hazardous water. Process tanks may contain such items as diesel, raffinate, acid, grease, or waste oil.

Water Storage Tank - an AST that holds non-hazardous water (raw, waste, or drinking)



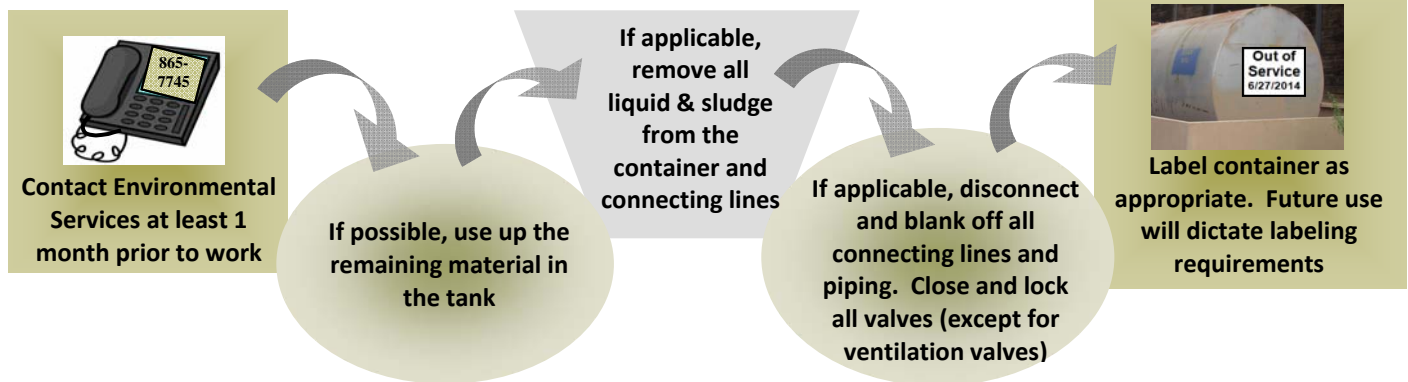
Tank DO's & DON'Ts:

DO	DON'T
Ensure that all secondary containment areas or diversionary structures are maintained and remain clear of debris	<i>Don't</i>Forget to regularly verify that all spill control materials (sorbent, socks, booms) are stocked and available for use
Label and/or placard all above ground tanks and post signs prohibiting open flames and smoking	<i>Don't</i>Add an additional tank before first contacting Environmental Services
Understand and follow the overfill prevention systems being applied within your area if you are involved in any way with the filling of process tanks	<i>Don't</i>Fill a process tank without following the approved loading/unloading procedures
Regularly inspect all tanks/piping for corrosion and leaks and check foundations for cracks or other damage	<i>Don't</i>Ignore containment, tank, and piping issues – contact Environmental Services if you suspect a problem



Weeds, debris, and other combustible material should not be allowed to accumulate around any tank.

When a Process Tank Become Inactive (BMP 331)



IMPORTANT! Under NO Circumstances Should:

- An inactive tank be placed back into service
- Any tank be transported

without Approval by Environmental Services and Safety