

ENVIROGRAM



Management of Change (MOC) Process

What is Management of Change (MOC) Process:

*a multi-disciplinary review tool to ensure projects move forward
with the review of all necessary parties*

Why should we submit an MOC:

- to establish a means to evaluate process &/or site changes,
- to ensure compliance with legal and other requirements,
- identify any potential issues regarding safety, environmental, security, purchasing, maintenance, etc.

What are some of the events when an MOC should be submitted:

- New projects
- Operational/Process changes
- Use of new chemicals in large amounts
- Re-routing pipeline/roadways, etc
- Installation / replacement of equipment
- Equipment location / modifications
- Renovation / Demolition work
- Security /requirement changes
- Engineering &/or Site planning
- Drainage / access / egress related

(MOC submission is not limited to just the events/activities listed above)

Refer to BMP 900, located on the Morenci Management Systems Sharepoint site
(<https://fmweb.fmi.com/sites/morenci/managementsystems/default.aspx>)
for more information and instructions