

SIERRITA OPERATIONS

HAZARD RECOGNITION



The following rules and guidelines apply to you on your visit at Sierrita Operations. For your personal safety and the safety of others, observe the rules and guidelines at all times.

CONFIDENTIALITY AGREEMENT

While on Sierrita Operations property, use of photographic or video equipment or similar technology is prohibited without the express prior written consent of Freeport-McMoRan. In consideration for the granting of permission to enter the Sierrita Operations property, I hereby agree all knowledge and information acquired or otherwise obtained by me relating to the site's operations may not be used by me for any purpose or divulged to any person other than authorized representatives of Sierrita operations without the express prior written consent of Freeport-McMoRan.

RELEASE AND INDEMNITY

On behalf of myself, my parent and subsidiary corporations, in consideration for the granting of permission to enter upon the property owned by Freeport-McMoRan Sierrita operations, I release and agree to hold harmless and indemnify Freeport-McMoRan, its affiliates, officers, employees, and agents, from and against all claims and all injuries, losses, and damages to any person or property arising out of entry onto the company's operations from the date of this release.

HAZARD RECOGNITION AND AVOIDANCE

- Right hand traffic is utilized throughout the Sierrita Plant and Twin Buttes sites. Left hand traffic is limited to all active mining areas throughout Sierrita and within the mine pit area of Twin Buttes.
- Numerous other types of large mining equipment and highway trucks operate anywhere on-site
- Drive to road conditions which are variable due to:
 - Storm events
 - Recent water truck activities
 - Rocks tumbling onto roadways
 - Slope movement
 - Blasting, Etc. visual alarms
- Do not walk under suspended loads.
- Be alert for slip, trip and fall hazards.
- Use proper eye protection in areas where cutting and welding work is being done

COMPLIANCE with the FOLLOWING RULES is REQUIRED:

- **Emergency** situations for Sierrita are reported by calling "May-Day, May-Day, May-Day" on either Mine Ops or Mill Ops radio channel or by internally dialing 2222 or externally dialing 520-393-2222. If this becomes necessary be prepared to identify the location and nature of the emergency, your name and whether an escort is available to meet the Emergency Responders. It is imperative that you stay on the radio or phone with Security until told otherwise.
- **All** persons entering the mine **MUST** wear the required personal protective equipment, which includes ANSI/ASTM approved steel toed boots with a well-defined heel, safety glasses and hard hat, at a minimum. A safety vest must be worn anytime you are outside of the vehicle. Certain areas require additional PPE. Visitors may wear closed toed shoes if not visiting any productions areas.
- **Everyone** in a vehicle must wear a seat belt at all times.
- Headlights on vehicles are required to be **On** at all times.
- Haulage vehicles and other large equipment always have the right of way. Do not drive or walk in front of or get too close to running machinery.
- Obey all traffic control signs including all posted speed limits.
- Do not enter areas posted with "RESTRICTED ACCESS", "KEEP OUT" or "DO NOT ENTER" signs.
- While working you must be able to be seen and have the capability of communicating (i.e. cell phone, radio or verbally).
- The use of cell phones while driving is strictly prohibited.
- Immediately report any environmental spills, accidents or property damage incidents occurring on the property to your Supervisor and a Freeport representative or their assignee or to Security.
- **DO NOT** stop your vehicle to sightsee, collect rocks, etc. Proceed directly to your area of business and return via the same route.
- Do not enter any buildings unless you are authorized to do so.
- Before backing up, sound the vehicle horn three times. Ensure nothing is behind your vehicle. Two times for forward driving. One honk before starting engine.
- Do not engage in horseplay at any time.
- Do not walk on, handle, or run over any electrical cables.
- **Passengers** must be 18 years of age or older and must remain inside the vehicle at all times unless they are a licensed co-driver.
- **Pets** must remain in the vehicle, secured, and cannot be taken out of vehicle at any time.
- **Firearms or Weapons** are prohibited on company property.
- **Non-compliance with any of these requirements or safety violations may result in your removal from property.**

BASIC PERSONAL PROTECTIVE EQUIPMENT – PPE

- Hard hat
- Safety glasses with side shields
- Hearing protection
- Safety toe boots
- Long pants that extend over the top of boots
- Additional PPE may be required, see your area representative

PHONE NUMBERS

On Site Emergency: (520) 393-2222 Emergency 911
 Security Office for Non-Emergency: (520) 393-2000
 Security Main Gate: (520) 393-2595
 Security Truck Scale: (520) 393-2236

FATAL RISKS PRESENT AT SIERRITA OPERATIONS

These symbols indicate a Fatal Risk may be present in the area. Please consult with local leadership before proceeding to ensure all Critical Controls are in place to prevent any serious incidents from occurring.



Blasting



Confined Spaces



Drowning



Entanglement and Crushing



Exposure to Electrical Hazards



Fall from Heights



Falling Objects



Fire



Ground Failure



Hazardous Substance – Acute Exposure



Hazardous Substance – Chronic Exposure



Lifting Operations



Uncontrolled Release of Energy



Rail Impact on Person



Vehicle Impact on Person



Vehicle Collision or Rollover



Rail Collision

Sierrita Operations

Site location map

Legend

- Security Gates
- Site Locations

