

# **Monthly Contractor Safety Meet**

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June 11, 2019



PROVEN ASSETS. FUNDAMENTAL VALUE.





## June 2019 Contractor Safety Topics

- Run Down:
  - Problems with Heat
  - How to stay safe in the hot summer
  - Interns
  - Buggy whips and headlights
  - Morenci Safety Production Communication
  - Incident Reporting Forms and HIPAA
  - Fit for Duty
  - Morning warm ups

## What is the Climate like in the Summer?



- Morenci:
  - June: 98 F
  - July: 99 F
  - Aug: 96 F



Precipitation: Expect most rain in July and August











- Get to a cool shaded area or air-conditioned place
- Drink water if fully conscious
- Take a cool shower or use cold compresses
- OUNT CO
- Call 9-1-1
- Take immediate action to cool the victim by any means until help arrives (ice bath, cold towels, etc.)



- High body temperature. A core body temperature of 104 F (40 C) or higher.
- Altered mental state or behavior. Confusion, agitation, slurred speech, irritability, delirium, seizures and coma can all result from heatstroke.
- Alteration in sweating.
- Nausea and vomiting
- Flushed skin.
- Rapid breathing. Racing heart rate.
- Headache.







- Get the person into shade or indoors.
- Remove excess clothing.
- Cool the person with whatever means available put in a cool tub of water or a cool shower, spray with a garden hose, sponge with cool water, fan while misting with cool water, or place ice packs or cold, wet towels on the person's head, neck, armpits and groin.





### **Symptoms of Heat Exhaustion**

- Cool, moist skin with goose bumps when in the heat
- Heavy sweating
- Faintness
- Dizziness
- Fatigue
- Weak, rapid pulse
- Low blood pressure upon standing
- Muscle cramps
- Nausea
- Headache







### **How to treat Heat Exhaustion**



- Move the person out of the heat and into a shady or airconditioned place.
- Lay the person down and elevate the legs and feet slightly.
- Remove tight or heavy clothing.
- Have the person drink cool water or other nonalcoholic beverage without caffeine.
- Cool the person by spraying or sponging with cool water and fanning.
- Monitor the person carefully.



### **Electrolyte Replenishment**







### **Buggy whips**



- Pick up Trucks = small vehicles
  - Small Vehicles need Buggy Whips





### **Vehicles on Mine Property**



 ALL vehicles on mine property (which includes the processing site) must have head lights on at all times.





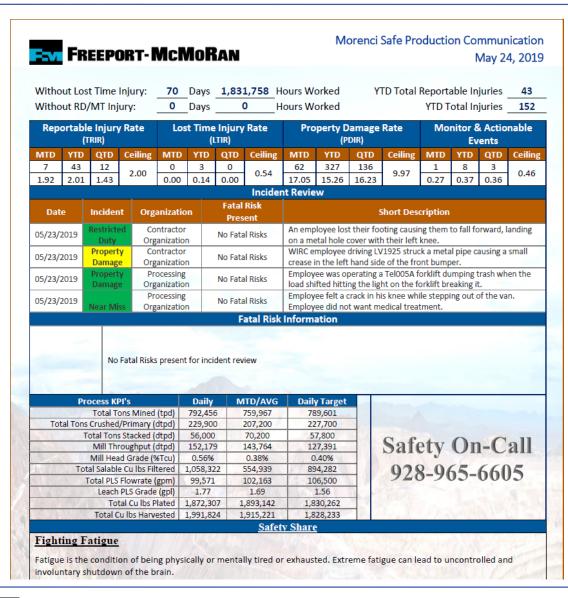
### **Welcome the Interns!**



Congratulations on this opportunity Make sure to be helpful!!!



## **Safety Production Communication**



- PROVEN ASSETS. FUNDAMENTAL VALUE.
- Accident rates
- Property damage list
- Safety On Call Number
- Safety Share

### Safe Production Communication: May 29 FUNDAM

|                                  | t Time l | • •              | /                |                              |                     |   |  | · · · · · · · · · · · · · · · · · · · |             |       |         | eportable Injuries             |          |        |         |  |
|----------------------------------|----------|------------------|------------------|------------------------------|---------------------|---|--|---------------------------------------|-------------|-------|---------|--------------------------------|----------|--------|---------|--|
| Witho                            | ut RD/   | /MT Injι         | iry:             | 1                            | Days                | 26,   | <b>168</b> H   | ours Wo                               | ours Worked |       |         |                                | Total In | juries | 158     |  |
| Reportable Injury Rate<br>(TRIR) |          |                  |                  | Lost Time Injury Rate (LTIR) |                     |   |  | Property Damage Rate<br>(PDIR)        |             |       |         | Monitor & Actionable<br>Events |          |        |         |  |
| MTD                              | YTD      | QTD              | Ceiling          | MTD                          | ITD YTD QTD Ceiling |   |  | MTD                                   | YTD         | QTD   | Ceiling | MTD                            | YTD      | QTD    | Ceiling |  |
| 11                               | 47       | 16               | 2.00             | 0                            | 3                   | 0   | 0.54   | 75                                    | 340         | 149   | 9.97    | 1                              | 8        | 3      | 0.46    |  |
| 2.48                             | 2.12     | 1.74             | 2.00             | 0.00                         | 0.14                | 0.00  | 0.54   | 16.94                                 | 15.30       | 16.24 |         | 0.23                           | 0.36     | 0.33   | 0.40    |  |
|                                  |          |                  |                  |                              |                     |   | Incider  | nt Revie                              | w           |       |         |                                |          |        |         |  |
| Dat                              | e        | Inciden          | it Org           | anizatio                     | n F                 | atal Risk   | ( Present  | ent Short Description                 |             |       |         |                                |          |        |         |  |
| 5/28/2                           | 019      | Propert<br>Damag | -                | Mine<br>No Fatal Risks       |                     |   | Employee found damage to the rear right brake lens during pre-op inspection.         |                                       |             |       |         |                                |          |        |         |  |
| 5/28/2019 Property<br>Damage Org |          |                  | Mine<br>anizatio | n                            | No Fata             | al Risks  | While pulling cable up the ramp, the #5 hot stick was buried by a dozer in the berm. |                                       |             |       |         |                                |          |        |         |  |
| 5/28/2019                        |          | Propert<br>Damag |                  | ontractor<br>anization       |                     | No Fatal Risks Employees were staging material for a belt job schedul<br>12-4 conveyor when the belt staging stand made conta<br>de-energized 480 V plug causing damage to the plastic<br>the plug. |  |                                       |             |       |         | contact v                      | with a   |        |         |  |



Morenci Safe Production Communication

May 29, 2019



### May 29 Continued



### **Fatal Risk Information**

No Fatal Risks present for incident review

#### **Safety Share**

### Complacency

Webster's Dictionary defines complacency as: self-satisfaction especially when accompanied by unawareness of actual dangers or deficiencies

Complacency is perhaps one of the biggest problems we face in completing our day to day tasks. We are "used" to things being a certain way each time and unless the obvious comes right out and hits us . . . we can be oblivious to it all. This is state of mind can affect many things such as productivity, quality and safety.

### Here is an example:

According to a rscheearch at Cmabrigde Uinervtisy, it deosn't mttaer in waht oredr the Itteers in a wrod are, the olny iprmoetnt tihng is taht the frist and Isat Itteer be at the rghit pclae. The rset can be a toat mses and you can sitll raed it wouthit porbelm. Tihs is because the huamn mnid deos not raed ervey lteter by istlef, but the wrod as a wlohe.

You probably didn't have much trouble reading that paragraph. It probably took you back at first, but then you were able to zip right through the text and understand the content. This is an example of how complacency works with our mind. We get used to words starting with certain letters and being a certain length and we skip right over it "thinking" we know what the word is.

In reading paragraphs it's not a big deal . . . however when it comes to safety, complacency can be a literal "killer" on the job. Each moment we are working with hazardous energy, whether it be a large production machine, forklift, automobile, power tools, and electricity or even walking from one end of the facility to the other, we must keep focused on the task at hand.

There is much danger in going into "autopilot" when working on the job. All too often we don't realize how complacent we are until we have a near miss or close call. Those events tend to jump start our hearts and focus our attention . . . at least for a little while, on the task at hand.

One technique found to be effective in battling complacency in your own actions is to watch the actions of other while they work. This has a dual-fold effect in that it raises your awareness as you examine the actions of a coworker as they are working and it may raise your coworker's awareness if you share with them some of the observations you made that would allow them to do their job in a safer manner. It can be a win-win.

Try this technique today as you are working and feel yourself going into the complacent state of auto-pilot. You'll find it truly can work well . . . for everyone.

### Safe Production Communication: June 3

# FREEPORT-MCMoRAN

Morenci Safe Production Communication June 3, 2019

|                                  | ut Lost<br>ut RD/N |      | · ·     | 80<br>3                         | Days<br>Days |      |         | lours W<br>lours W             |       | Y     | YTD Total Reportable Injuries<br>YTD Total Injuries |                                |      |      |         |
|----------------------------------|--------------------|------|---------|---------------------------------|--------------|------|---------|--------------------------------|-------|-------|---|--------------------------------|------|------|---------|
| Reportable Injury Rate<br>(TRIR) |                    |      |         | Lost Time Injury Rate<br>(LTIR) |              |      |         | Property Damage Rate<br>(PDIR) |       |       |   | Monitor & Actionable<br>Events |      |      |         |
| MTD                              | YTD                | QTD  | Ceiling | MTD                             | YTD          | QTD  | Ceiling | MTD                            | YTD   | QTD   | Ceiling   | MTD                            | YTD  | QTD  | Ceiling |
| 0                                | 50                 | 19   | 2.00    | 0                               | 3            | 0    | 0.54    | 6                              | 358   | 167   | 9.97  | 0                              | 8    | 3    | 0.46    |
| 0.00                             | 2.19               | 1.94 |         | 0.00                            | 0.13         | 0.00 | 0.54    | 18.97                          | 15.67 | 17.03 | 9.97  | 0.00                           | 0.35 | 0.31 |         |

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### **June 3 Continued**



| Incident Review |                    |                            |                                   |   |  |  |  |  |  |  |  |
|-----------------|--------------------|----------------------------|-----------------------------------|---|--|--|--|--|--|--|--|
| Date            | Incident           | Organization               | Fatal Risk                        | Short Description   |  |  |  |  |  |  |  |
| 5/31/2019       | Property<br>Damage | Contractor<br>Organization | Vehicle Impact on<br>Person       | Down Time Logistics driver set the park brake on the truck and trailer but did not<br>set wheel chocks. The trailer started moving forward allowing the 3rd stack of<br>concrete wall sections to hit the 4th stack, both 3rd and 4th stacks of wall sections<br>sustained damage to the edges. |  |  |  |  |  |  |  |
| 5/31/2019       | Near Miss          | Mine<br>Organization       | Vehicle Collision or<br>Rollover  | The 554 HT had to jump a windrow to avoid hitting the 557 HT. All trucks involved were traveling 2mph or slower.  |  |  |  |  |  |  |  |
| 5/31/2019       | Property<br>Damage | Contractor<br>Organization | No Fatal Risks                    | A WIRC employee moved the 1822 truck and made contact with the right front<br>bumper causing a small dent.  |  |  |  |  |  |  |  |
| 5/30/2019       | Property<br>Damage | Processing<br>Organization | No Fatal Risks                    | A soma machine was found with a broken screen.  |  |  |  |  |  |  |  |
| 5/31/2019       | Property<br>Damage | Processing<br>Organization | No Fatal Risks                    | A supervisor was backing up a light vehicle and hit a rack of blank cathode sheets cracking a taillight on their truck.   |  |  |  |  |  |  |  |
| 5/31/2019       | Property<br>Damage | Mine<br>Organization       | No Fatal Risks                    | Mechanic doing a pre-op inspection noticed the 994 boom stand was damaged.  |  |  |  |  |  |  |  |
| 6/1/2019        | Property<br>Damage | Mine<br>Organization       | No Fatal Risks                    | The Drill Operator walked the Drill too close to the high wall resulting in the walkway on the left side of the cab brushing against the wall lifting the walkway. The walkway lifted high enough to limit the opening of the cab door.   |  |  |  |  |  |  |  |
| 6/1/2019        | Property<br>Damage | Mine<br>Organization       | No Fatal Risks                    | The RTD operator found during the pre-op inspection, the lower right door window cracked.   |  |  |  |  |  |  |  |
| 6/1/2019        | Property<br>Damage | Mine<br>Organization       | No Fatal Risks                    | While performing the pre-op inspection, the Shovel Operator noticed fresh scrapes<br>along the right side of the car body. The Operator also noticed several caps for the<br>lower rollers were missing.  |  |  |  |  |  |  |  |
| 6/1/2019        | Property<br>Damage | Mine<br>Organization       | Uncontrolled<br>Release of Energy | While taking a load up the HHH ramp, the HT Driver drove over a small boulder blowing out the #5 tire.  |  |  |  |  |  |  |  |
| 6/1/2019        | Property<br>Damage | Processing<br>Organization | No Fatal Risks                    | An EW operator was using an overhead crane to lift a jumper frame when it contacted a mount for overhead lighting causing damage to a light and the jumper frame.   |  |  |  |  |  |  |  |
| 6/2/2019        | Property<br>Damage | Mine<br>Organization       | No Fatal Risks                    | The operator of the 23 Rubber Tire Dozer performed a pre-shift inspection and notified HS3 that the Sirius radio unit had been pushed into the mounting spot on roof of the dozer cab.  |  |  |  |  |  |  |  |
| 6/2/2019        | Near Miss          | Processing<br>Organization | Uncontrolled<br>Release of Energy | An SX operator was cleaning a gunk pump at the Metcalf SX plant when some residual pressure sprayed them with gunk. The operator was not hurt and returned to work after washing up.  |  |  |  |  |  |  |  |





| Fatal Risk Information           |                              |  |  |  |  |  |  |  |  |
|----------------------------------|------------------------------|--|--|--|--|--|--|--|--|
| lcon                             | Critical Control             | Verification Questions   |  |  |  |  |  |  |  |
|                                  | Positive<br>Communication    | <ul> <li>Am I using the required equipment for communication and is this equipment operational?</li> <li>Are all positive communication protocols being followed (e.g. Passing, Distance Rule)?</li> </ul> |  |  |  |  |  |  |  |
| Vehicle Collision<br>or Rollover | Road Design &<br>Maintenance | <ul> <li>Are the roads I intend to use safe for travel in current and expected weather conditions?</li> <li>Are roads maintained in good condition?</li> </ul>   |  |  |  |  |  |  |  |
| Safety Share                     |                              |  |  |  |  |  |  |  |  |

Dehydration occurs when you use or lose more fluid than you take in, and your body doesn't have enough water and other fluids to carry out its normal functions. If you don't replace lost fluids, you will get dehydrated. You can reverse mild to moderate dehydration by drinking more fluids. To prevent dehydration, drink plenty of fluids and eat foods high in water such as fruits and vegetables. Letting your thirst be your guide is an adequate daily guideline for most healthy people. What you drink today will affect you tomorrow!



### Incident Reporting Forms





#### Contractors First Report Of Incident

Incident Reporting Form (IRF) Print Email to FMI Safety

Morenci Operations Clear Form

Information contained within this report may be confidential in nature and should only be distributed as necessary to communicate critical details of the event. All documents (Statements, photos, and and this form) will need to be sent to the appropriate FMI safety professional.

|                              |                    |                      |   | GENERAL IN        | ICIDENT IN  | FORMATIO             | N            |            |   |  |  |  |  |
|------------------------------|--------------------|----------------------|---|-------------------|-------------|----------------------|--------------|------------|---|--|--|--|--|
| Incident                     | type:              |                      | • | Injury Type:      |             | -                    | Date of Repo | rt:        |   |  |  |  |  |
| Date of Inci                 | ident:             |                      |   | Time of Incident: |             |                      |              | By:<br>ID: |   |  |  |  |  |
| Responding                   | HS-3:              |                      |   |                   | Contracting | g Company:           |              |            |   |  |  |  |  |
| Responding S                 | afety:             |                      |   | _                 | Supervisor  | Name/ID#:            |              |            |   |  |  |  |  |
| Organiz                      | ation:             | Contracto            | r |                   | Superviso   | r Contact #:         |              |            |   |  |  |  |  |
| Div                          | rision:            |                      |   | -                 | FMI Ar      | ea Contact:          |              |            |   |  |  |  |  |
| Departe                      | ment:              |                      |   |                   |             | Crew:                |              |            | • |  |  |  |  |
| Exact Loca                   | ation:             |                      |   |                   |             |                      |              |            |   |  |  |  |  |
| Ger                          | otags:             | Latitude: Longitude: |   |                   |             |                      |              |            |   |  |  |  |  |
|                              |                    |                      |   | DETAILED IN       | ICIDENT IN  | IFORMATIO            | <b>N</b>     |            |   |  |  |  |  |
| Detailed<br>Description:     |                    |                      |   |                   |             |                      |              |            |   |  |  |  |  |
| Immediate                    |                    |                      |   |                   |             |                      |              |            |   |  |  |  |  |
| Actions:                     |                    |                      |   |                   |             |                      |              |            |   |  |  |  |  |
| Critical<br>Lessons:         |                    |                      |   |                   |             |                      |              |            |   |  |  |  |  |
| Potential                    |                    | Potential            |   | -                 | Potential   |                      | -1           | Risk       | - |  |  |  |  |
| Risk Rating:<br>Fatal Risks: | Cons               | equence:             |   |                   | Frequency:  |                      |              | Category:  |   |  |  |  |  |
| Energy                       |                    |                      |   |                   |             |                      |              |            |   |  |  |  |  |
| Source:                      |                    |                      |   |                   |             | -                    |              |            |   |  |  |  |  |
| Agent<br>Involved:           |                    |                      |   |                   |             |                      |              |            | • |  |  |  |  |
| Involved:                    |                    |                      |   | PROPER            | RTY INFOR   | MATION               |              |            |   |  |  |  |  |
| EQUIPM                       | IENT 1:            | 0                    |   |                   |             | EQUIPMENT            | 2: 0         | DAMAGED    |   |  |  |  |  |
| Property Desc                |                    |                      |   | 0                 |             | Property Description |              |            |   |  |  |  |  |
| (make, mode                  | l, etc.):          |                      |   |                   | (ma         | ke, model, et        | c.):         |            |   |  |  |  |  |
| Property ID N                | umber:             |                      |   |                   | Prop        | erty ID Numb         | er:          |            |   |  |  |  |  |
| Property                     | Owner:             |                      |   |                   |             | Property Owner:      |              |            |   |  |  |  |  |
|                              | otion of<br>amage: |                      |   |                   |             | Description<br>Dama  |              |            |   |  |  |  |  |
| Com                          | ments:             |                      |   |                   |             | Commen               | its:         |            |   |  |  |  |  |

#### Contractors First Report of Incident (back page)

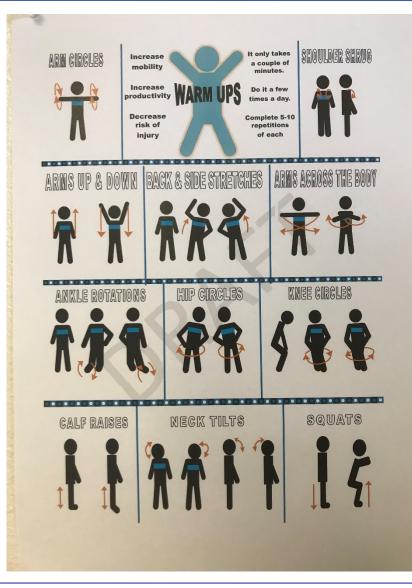
Incident Reporting Form (IRF)

Morenci Operations Information contained in this report is confidential by nature and should only be distributed to the appropriate personnel. All documents (statements, photos and this form) will need to be

| Clear Form                          |   |            |           |         |         |                  |            |          |         |          |                 |        |                    | il This Form |  |  |
|-------------------------------------|---|------------|-----------|---------|---------|------------------|------------|----------|---------|----------|-----------------|--------|--------------------|--------------|--|--|
|                                     |   |            |           |         |         | EE DATA - COI    |            |          |         |          |                 |        |                    |              |  |  |
|                                     |   | (se        | nd to llu | dvigs@  | fmi.co  | m, asammito(     | @fmi.co    | m and s  | Safety  |          |                 |        |                    |              |  |  |
| Name:                               |   |            |           |         |         | Age:             |            | _        |         | Emplo    | yee Experier    |        | Years              | Months       |  |  |
| Employee ID:                        |   |            |           |         |         | Gender:          | O M        | C        | ) F     |          |                 | ob:    |                    |              |  |  |
| Job Title:                          |   |            |           |         |         | Date of Birth:   |            |          |         |          | 5               | ite:   |                    |              |  |  |
| Contact Phone:                      | tact Phone:   |            |           |         |         | Last 4 of 55#:   |            |          |         |          | Indus           | try:   |                    |              |  |  |
| Nature of Injury:                   |   |            |           |         | •       | Mechanism o      | f Injury:  |          |         |          |                 |        | •                  |              |  |  |
| Severity of Injury:                 |   |            |           |         | •       | Part o           | of Body:   |          |         | •        | Side of Bo      | dy:    |                    | -            |  |  |
| Employee's Next<br>Scheduled Shift: | Date:   |            |           |         |         | Sh               | ift:       |          |         |          |                 |        |                    |              |  |  |
| Treated Onsite:                     | ٥r  | ES         |           | Tr      | eatmen  | t                |            |          |         |          |                 |        |                    |              |  |  |
| Treated Offsite:                    | 🔘 יי  | ES         |           | Тг      | eatmen  | ti               |            |          |         |          |                 |        |                    |              |  |  |
| Air/ Ambulance<br>Transfer:         |   |            |           |         | Locatio | 11               |            |          |         |          |                 |        |                    |              |  |  |
| 1. Immediately                      | Notification of an injury following air, ambulance transfer, and/or hospitalization:           1. Immediately contact the FMI On-call Safety Professional at 928-965-5605           2. Email a short note regarding the incident to the following individuals:           i. jadwards@min.com         iv. bwiley@fmi.com           ii. transis.efmi.com         v. tsmith2@fmi.com |            |           |         |         |                  |            |          |         |          |                 |        |                    |              |  |  |
|                                     |   |            | INVO      |         | ράτα (Ι | nclude individua | als direct | v involv | ed hut  | NOT iniu | red)            |        |                    |              |  |  |
|                                     |   | _          | 1         |         |         |                  |            |          |         |          |                 | rience | e (Years/N         | rs/Months)   |  |  |
| Name                                | Name  |            |           | Job Tit | e       | Employee I       | D          | Gender   |         |          | dot             |        | Site               | Industry     |  |  |
|                                     |   |            |           |         |         |                  |            | ⊃м       | $\circ$ | F        |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         |                  | (          | Эм       | 0       | F        |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         |                  | (          | М        | 0       | F        |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         |                  |            | М        | $\circ$ | F        |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         |                  | (          | М        | 0       | F        |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         | WITNE            | SS DATA    | -        | -       |          |                 |        |                    |              |  |  |
| Name                                |   |            |           | Job Tit | le      | Employee I       | D          | Ger      | nder    |          | Job Expe<br>Job |        | e (Years/N<br>Site | Industry     |  |  |
|                                     |   |            |           |         |         |                  | 0          | М        | 0       | F        | 100             |        | Site               | industry     |  |  |
|                                     |   |            |           |         |         |                  | T          | бм       | ŏ       | F        |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         |                  |            |          |         |          |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         |                  | Ċ          | 5м       | ŏ       | F        |                 |        |                    |              |  |  |
|                                     |   |            |           |         |         |                  | (          | ) M      | Õ       | F        |                 |        |                    |              |  |  |
|                                     |   | _          |           |         | ll II   | VESTIGATION D    | DOCUME     | NTATIO   | NS      |          |                 |        |                    |              |  |  |
| PHO                                 | DTOS:   | $\odot$    | ) yes 🔵   | ) NO    | COMM    | MENTS:           |            |          |         |          |                 |        |                    |              |  |  |
| STATEM                              | ENTS:   | $\bigcirc$ | ) yes 🔘   | ) NO    |         |                  |            |          |         |          |                 |        |                    |              |  |  |
| INSPECTION RECO                     | ORDS:   | 0          | ) yes 🔘   | ) NO    |         |                  |            |          |         |          |                 |        |                    |              |  |  |
| O'<br>(If yes, please des           | THER:<br>cribe)   | O          | ) yes 🔘   | ) NO    |         |                  |            |          |         |          |                 |        |                    |              |  |  |



### **Industrial Athlete**





### **Are You Fit For Duty?**















# Thank you Any Questions?



PROVEN ASSETS. FUNDAMENTAL VALUE.

